SB120 DC Power Plug with Solder Contacts

PN 6802G3

1. Strip wires to expose 9/16" (14mm).

SEE TIPS

- Solder contact to wire: Use rosin flux solder only. Melt solder into well, heat and insert stripped wire. Continue heat until solder flows into wire. Do not flow solder onto contact surface.
- Observe polarity embossed on plug. Orient the housing with the rounded side facing down, and orient the contact with the locking lip facing up. Scan the QR above to see tips.
- Push contact into housing until it snaps over the end of the spring; tug slightly to make sure contact is locked in.

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