

PN 6331G2

SB50 DC Power Plug with Solder Contacts



SEE TIPS

1. Strip wires to expose 9/16" (14mm).
2. Solder contact to wire: Use rosin flux solder only. Melt solder into well, heat and insert stripped wire. Continue heat until solder flows into wire. Do not flow solder onto contact surface.
3. Observe polarity (red = +). Orient the housing with the rounded side facing down, and orient the contact with the locking lip facing up. Scan the QR above to see tips.
4. Push contact into housing until it snaps over the end of the spring; tug slightly to make sure contact is locked in.

752-675 20220715